







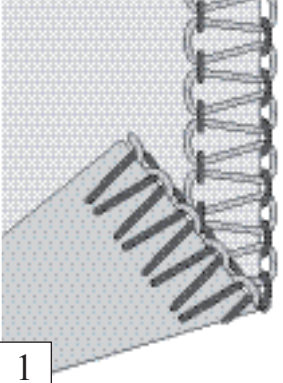


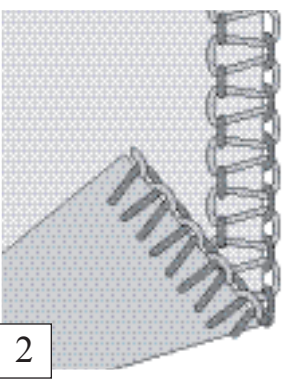


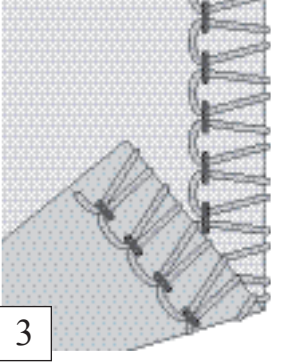


# Dūrienu tabula

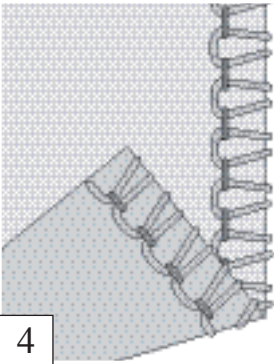




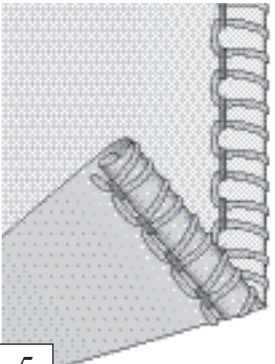



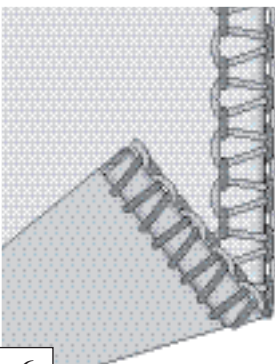






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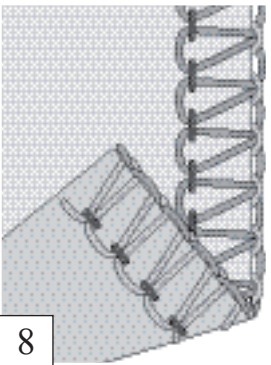







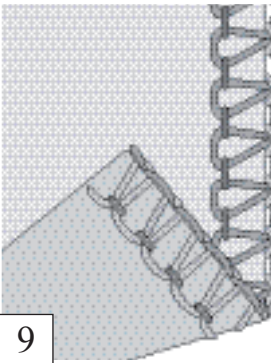







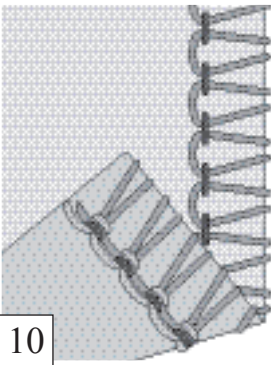







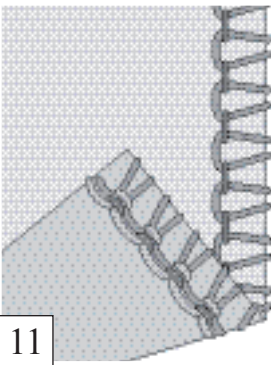







	Plāns Šifons, organza, batists, zīds u.c.		Plāns elastīgs Neilons, triko, adīts u.c.
	Vidējs Kokvilna, vilna, safīns u.c.		Vidējs elastīgs Dubults adījums, peldkostīmi u.c.
	Biezs Denims (džinss), kanva u.c.		Biezs elastīgs Biezs adījums, flīsis u.c.

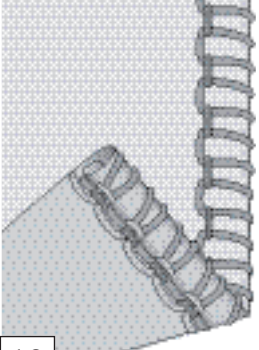






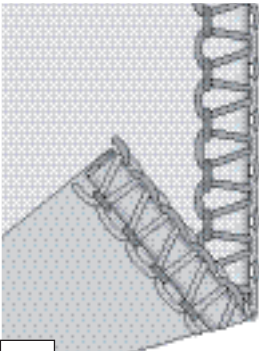






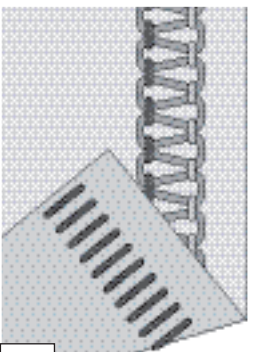






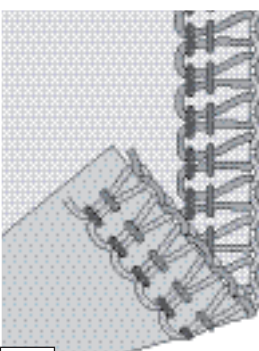






Uzmanību:

Tabulā ir doti rekomendējamie iestādījumi, kas paredzēti normāliem šūšanas apstākļiem. Var būt nepieciešams mainīt diegu spriegojumus atkarībā no izmantojamā auduma, adatas vai diega. Vienmēr izmēģiniet dūrienu uz tāda paša materiāla palīgauduma.

Kombinācija	Dūriens	Audums	Adatas pozīcija	Dūriena garums	Dūriena platums	Diferenciālis	Dūriena paplašināt.	2-diegu konvertors	Diegu spriegojumi			
									B	G	R	Y
2-diegu overloks- plats  1			Kreisā	3	R(3.5)	1	S	Jā	0.0	-	-	5.0
									0.5	-	-	5.0
									1.0	-	-	5.0
									0.0	-	-	5.0
									1.0	-	-	5.0
									1.0	-	-	5.0
									1.5	-	-	5.0
2-diegu overloks- šaurs  2			Labā	3	R(3.5)	1	S	Jā	-	0.0	-	4.0
									-	0.5	-	5.0
									-	1.0	-	5.0
									-	0.0	-	4.5
									-	0.5	-	4.5
									-	1.0	-	5.0
									1.5	-	-	5.0
2-diegu overloks ar pārstaipi-plats  3			Kreisā	3	R(3.5)	1	S	Jā	2.5	-	-	1.0
									3.5	-	-	1.0
									4.0	-	-	1.0
									2.5	-	-	1.0
									3.5	-	-	1.0
									4.0	-	-	1.0
									1.5	-	-	1.0

Kombinācija		Adatas pozīcija	Dūriena garums	Dūriena platums	Diferenciālis	Dūriena paplašināt.	2-diegu konvertors	Diegu spriegojumi			
Dūriens	Audums							B	G	R	Y
2-diegu overloks ar pārstaipi-šaurš  4		Labā	3	R(3.5)	1	S	Jā	-	3.5	-	2.0
								-	4.0	-	2.0
								-	5.0	-	2.0
								-	3.0	-	2.0
								-	4.0	-	2.0
					-			5.0	-	2.0	
2-diegu ielocīta mala  5		Labā	1	3	1	R	Jā	-	3.0	-	2.0
								-	3.0	-	2.0
		Nerekomendē									
		Labā	1	3	1	R	Jā	-	3.0	-	2.0
		Nerekomendē									
		Nerekomendē									
2-diegu šaura mala  6		Labā	1	3	1	R	Jā	-	1.5	-	4.0
								-	1.5	-	4.0
		Nerekomendē									
		Labā	1	3	1	R	Jā	-	2.0	-	4.0
		Nerekomendē									
		Nerekomendē									
2-diegu plakans dūriens  7		Kreisā	3	R(3.5)	1	S	Jā	0.0	-	-	5.0
								0.5	-	-	5.0
								1.0	-	-	5.0
								0.0	-	-	5.0
								0.5	-	-	5.0
					1.0			-	-	5.0	

Kombinācija		Aduņas pozīcija	Dūriena garums	Dūriena platums	Diferen - ciāls	Dūriena paplašināt.	2-diegu konvertors	Diegu spriegojumi			
Dūriens	Audums							B	G	R	Y
3-diegu overloka dūriens-plats 		Kreisā	3	R(3.5)	1	S	Nē	2.5	-	3.0	3.0
								3.0	-	3.0	3.0
								3.5	-	3.0	3.0
								2.5	-	3.0	3.0
								3.0	-	3.0	3.0
								3.0	-	3.0	3.0
	8							1.5	3.0	-	3.0
3-diegu overloka dūriens-šaurš 		Labā	3	R(3.5)	1	S	Nē	-	2.5	3.0	3.0
								-	3.0	3.0	3.0
								-	3.5	3.0	3.0
								-	2.5	3.0	3.0
								-	3.0	3.0	3.0
								-	3.0	3.0	3.0
	9							1.5	-	3.0	3.0
3-diegu overloka dūriens ar pārstaipi- plats 		Kreisā	3	R(3.5)	1	S	Nē	4.0	-	0.0	8.0
								4.0	-	0.0	8.5
								5.0	-	0.0	8.5
								4.0	-	0.0	8.0
								5.0	-	0.0	8.5
								5.0	-	0.0	8.5
	10							1.5	5.0	-	0.0
3-diegu overloka dūriens ar pārstaipi- šaurš 		Labā	3	R(3.5)	1	S	Nē	-	3.0	1.0	7.0
								-	3.5	1.0	7.0
								-	4.0	1.0	7.0
								-	3.5	1.0	6.0
								-	3.5	1.0	6.0
								-	3.0	1.0	6.0
	11							1.5	-	3.0	1.0

Kombinācija		Adatas pozīcija	Dūriena garums	Dūriena platums	Diferenciāls	Dūriena paplašināt.	2-diegu konvertors	Diegu spriegojumi			
Dūriens	Audums							B	G	R	Y
3-diegu ielocīta mala 		Labā	1	3	1	R	Nē	-	2.0	5.0	7.0
								-	2.0	5.0	8.0
		Nerekomendē									
		Labā	1	3	1	R	Nē	-	3.0	4.0	6.0
		Nerekomendē									
		Nerekomendē									
3-diegu šaura mala 		Labā	1	3	1	R	Nē	-	3.0	5.0	3.0
								-	3.0	5.0	4.0
		Nerekomendē									
		Labā	1	3	1	R	Nē	-	3.0	5.0	3.0
		Nerekomendē									
		Nerekomendē									
3-diegu plakans dūriens 		Kreisā	3	R(3.5)	1	S	Nē	0.5	-	5.0	7.0
								0.5	-	5.0	7.0
								0.5	-	5.0	7.0
					0.5			-	5.0	7.0	
					0.5			-	5.0	7.0	
					0.5			-	5.0	7.0	
4-diegu overloka dūriens 		Abas	3	R(3.5)	1	S	Nē	2.5	2.5	3.0	3.0
								3.0	3.0	3.0	3.0
								3.5	3.5	3.0	3.0
					2.5			2.5	3.0	3.0	
					3.0			3.0	3.0	3.0	
					3.5			3.5	3.0	3.0	